



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3016-17
Job Sheet 169318



Part No: D3016-17

Job Qty: 16 ea

Part Name: Gusset



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/7/17

Job Tracking No:

Due Date: 12/29/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		12/28/17	0.00	0.00	Start Up Waterjet		<i>a</i> 17/12/08
100	Waterjet	16 pcs		12/29/17	0.00	0.54	Waterjet1		<i>a</i> 17/12/08
120	QC	16 pcs		12/29/17	0.00	0.00	QC8		<i>38</i>
130	Packaging	16 pcs		12/29/17	0.00	0.00	Packaging3	<i>WAOZ</i>	<i>SEP</i> 9-89
140	QC21-SA	16 Ea		12/29/17	0.00	0.00	QC21		DEC 13 2017

Part Op 100 - 1-Cut as per Dwg D3016

Descriptions: 130 - Identify and bag with light oil (Vactra oil #2), then Stock *****STOCK IN LARGE FAB*****

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M4130NS.049	0	24	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	1.500Inches $\pm$ 0.030	1.530 1.470		
2	Gusset	1.530Inches $\pm$ 0.030	1.560 1.500		
3	Gusset	0.150Inches $\pm$ 0.030	0.180 0.120		
4	Gusset	0.150Inches $\pm$ 0.030	0.180 0.120		
5	Gusset	0.049Inches $\pm$ 0.010	0.059 0.039		

Plex 12/7/17 11:51 AM dart.poulin.mario

DART
AEROSPACE
S019185



Gusset

PART NO:
Revision:
Operation:
Change No:

D3016 - 17

Start up Operation

Mfg Date: 12/08/17
Job No: 169318

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